

## ***CARE AND MAINTENANCE OF ALUMINUM ENTRANCES***

*CAUTION: Most damage occurs during construction and installation, follow pre-installation cautions to protect your work during this critical stage.*

### \* CLEAR 204R-1 ANODIZE FINISH:

To clean, apply T-43 Xylene (mineral spirits) with a clean rag. If door has fluted pattern, brush with an ordinary cleaning hand brush after applying solvent. If door or frame has a smooth pattern, dry door with a clean rag. For your safety, safety glasses and gloves should be worn when cleaning doors and frames.

To touch-up minor scratches or gouges, use aluminum colored touch-up paint.

### \* BRONZE ANODIZED FINISH:

To clean, follow the same directions above. If you need to repair minor damages that may occur over a period of time, such as scratches or gouges, complete the following procedures:

Clean door. Apply with a small artist brush, Aluminum Black Metal Touch Up by Birchwood Casey (you may substitute gun bluing found in any gun store, for the Aluminum Black). Apply directly to the damaged area and allow to dry a few seconds for lighter bronze finishes and up to one minute for darker bronze finishes. With a clean rag, wipe area with T-43 Xylene. The scratch will turn dark. You may need to repeat this procedure in order to achieve the desired color.

### \* PAINTED FINISHES:

To clean, use a gentle cleaner and lint free cloth. If cleaning fluted pattern, use a clean hand brush to get to dirt in grooves.

Scratches can be touched up by using a small paint brush with approved touch up paint applied directly to the scratch and left to air dry. *(With most paint jobs, Cross Aluminum will provide a spray can of touchup paint.)*

### \* SEVERELY DAMAGED DOORS:

May be repaired on site, in many cases by owner maintenance staff. Call our home office in Niles, Michigan (800)806-DOOR to receive further instructions on how to repair a Cross Aluminum door. This procedure may save several dollars instead of having to replace the door.

### \* GLASS CLEANING:

The following website is a good resource to get up-to-date cleaning procedures for cleaning and protecting different kinds of architectural glass:

Glass Association of North America [www.glasswebsite.com](http://www.glasswebsite.com) - informational bulletins  
*Proper Procedures for Cleaning Architectural Glass Products*