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## DOUBLE 'O' SEAL™

# TRANSITION FITTINGS

**LEADING MANUFACTURER OF  
STEEL TO POLYETHYLENE  
TRANSITION FITTINGS  
SINCE 1965.**

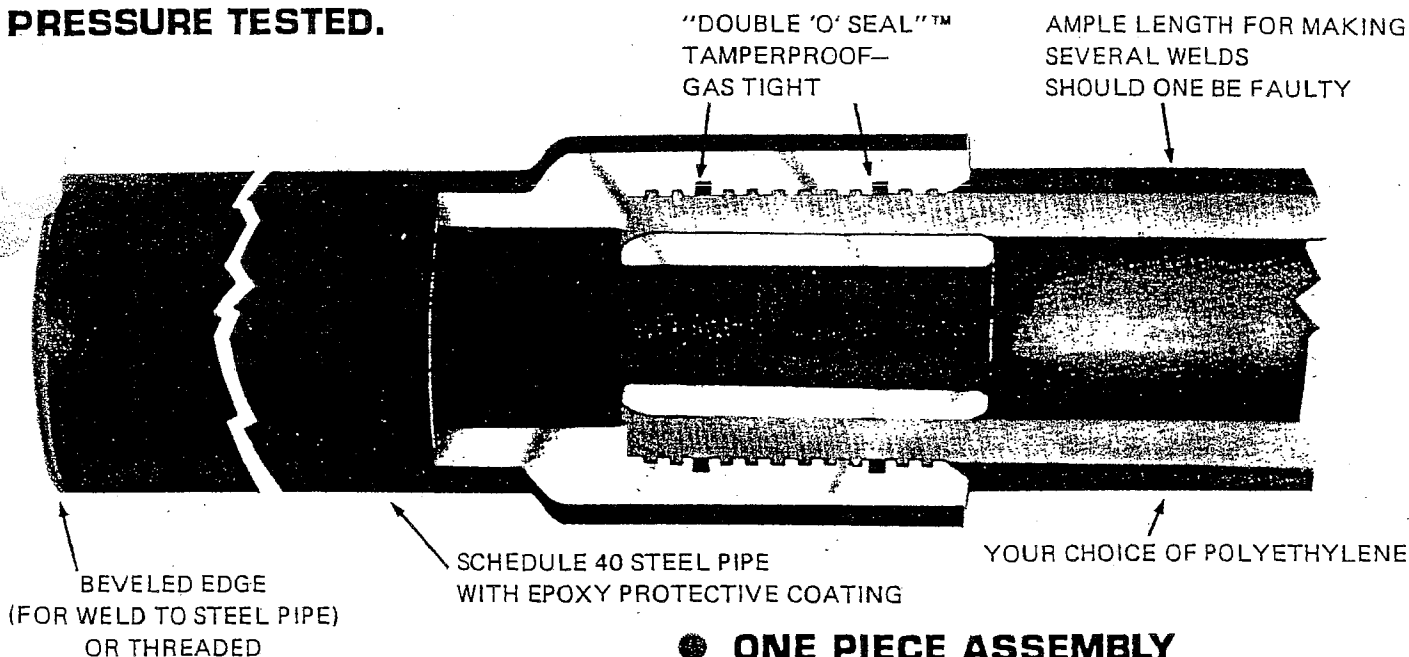
● **USED OR APPROVED BY MOST  
MAJOR GAS AND OIL COMPANIES  
THROUGHOUT THE WORLD.**

● **ELIMINATES HUMAN ERROR IN  
PLASTIC-TO-STEEL CONNECTIONS.**

● **ALL WELDS 100%  
PRESSURE TESTED.**

● **THE CENTRAL "DOUBLE 'O' SEAL"™  
TRANSITION FITTING IS  
"THE FAILSAFE SYSTEM."**

● **FAR EXCEEDS HYDROSTATIC  
BURST PRESSURE AND  
TENSILE STRENGTH OF  
POLYETHYLENE PIPE.**



### MEETS:

- **ASTM D2513**
- **ASTM D638**
- **DOT 192-283**

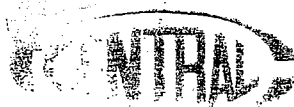
**APPROVED  
MO LISTED**

● **ONE PIECE ASSEMBLY  
ELIMINATES ALL  
LOOSE PARTS.**

● **JOINED PERMANENTLY UNDER  
CONTROLLED CONDITIONS.**

● **WITH "THE FAILSAFE SYSTEM."  
JUST WELD IT AND FORGET IT.**

● **EACH FITTING CARRIES A  
PERMANENTLY RECORDED  
SERIAL NUMBER.**



CENTRAL PLASTICS COMPANY  
BOX 3129 SHAWNEE, OKLAHOMA USA 74801  
(405) 273-6302  
TOLL FREE (800) 654-3872  
FACSIMILE (405) 273-5993 or 1-800-733-5993

**"DOUBLE 'O' SEAL"™  
TRANSITION FITTINGS  
AVAILABLE IN:**

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2.2.1

**WELD-END  
THREADED  
FLANGED  
VICTAULIC**

**EXTERNAL EPOXY COATING  
INTERNAL EPOXY COATING  
PLASTIC TO PLASTIC**

These are furnished with your choice of polyethylene pipe and all steel surfaces coated with epoxy coating.

Description	PART NO.	A	B
Steel x Plastic			
3/4" IPS x 1/2" CTS	650-756200-	12"	12 <sup>5</sup> / <sub>8</sub> "
3/4" IPS x 1/2" IPS	650-755000-	12"	12 <sup>7</sup> / <sub>8</sub> "
3/4" IPS x 3/4" IPS	650-757500-	12"	12 <sup>7</sup> / <sub>8</sub> "
1" IPS x 1" IPS	650-010100-	12"	13 <sup>1</sup> / <sub>8</sub> "
1 1/4" IPS x 1 1/4"	650-121200-	12"	13 <sup>3</sup> / <sub>8</sub> "
1 1/2" IPS x 1 1/2"	650-151500-	12"	13 <sup>5</sup> / <sub>8</sub> "
2" IPS x 2" IPS	650-020200-	12"	13 <sup>7</sup> / <sub>8</sub> "
3" IPS x 3" IPS	650-030300-	12"	14 <sup>1</sup> / <sub>8</sub> "
4" IPS x 4" IPS	650-040400-	12"	14 <sup>3</sup> / <sub>8</sub> "
6" IPS x 6" IPS	650-060600-	17 1/2"	17 1/4"
8" IPS x 8" IPS	650-080800-	24 1/2"	22 7/8"
10" IPS x 10" IPS	650-101000-	22 1/2"	27"
12" IPS x 12" IPS	650-	20 1/2"	29 1/4"

**THREADED "DOUBLE 'O' SEAL"™ TRANSITION FITTINGS**

These are furnished with male threads and customer choice of polyethylene pipe. These are available with optional internal \* or external epoxy coating.

Description	PART NO.	A	B
Steel x Plastic			
3/4" IPS x 1/2" CTS	650-7562	12"	4"
3/4" IPS x 1/2" IPS	650-755000-	12"	4"
3/4" IPS x 3/4" IPS	650-757500-	12"	3 7/8"
1" IPS x 1" IPS	650-010100-	12"	3 7/8"
1 1/4" IPS x 1 1/4" IPS	650-121200-	12"	3 7/8"
1 1/2" IPS x 1 1/2" IPS	650-151500-	12"	3 7/8"
2" IPS x 2" IPS	650-020200-	12"	3 7/8"
3" IPS x 3" IPS	650-030300-	12"	3 7/8"
4" IPS x 4" IPS	650-040400-	12"	3 7/8"
6" IPS x 6" IPS	650-060600-	17 1/2"	5 7/8"
8" IPS x 8" IPS	650-080800-	24 1/2"	5 7/8"
10" IPS x 10" IPS	650-101000-	22 1/2"	5 7/8"
12" IPS x 12" IPS	650-	20 1/2"	5 7/8"

\* For precise measurements contact factory

**FLANGED "DOUBLE 'O' SEAL"™ TRANSITION FITTINGS**

Either external or internal \* epoxy protective coating.  
Standard 150 lb. flange.

Description	PART NO.	A	B
2" x 2" IPS	650-0202	12"	3 5/8"
3" x 3" IPS	650-0303	12"	4 5/8"
4" x 4" IPS	650-0404	12"	5 13/16"
6" x 6" IPS	650-0606	12"	7 13/16"
8" x 8" IPS	650-0808	12"	9 1/2"

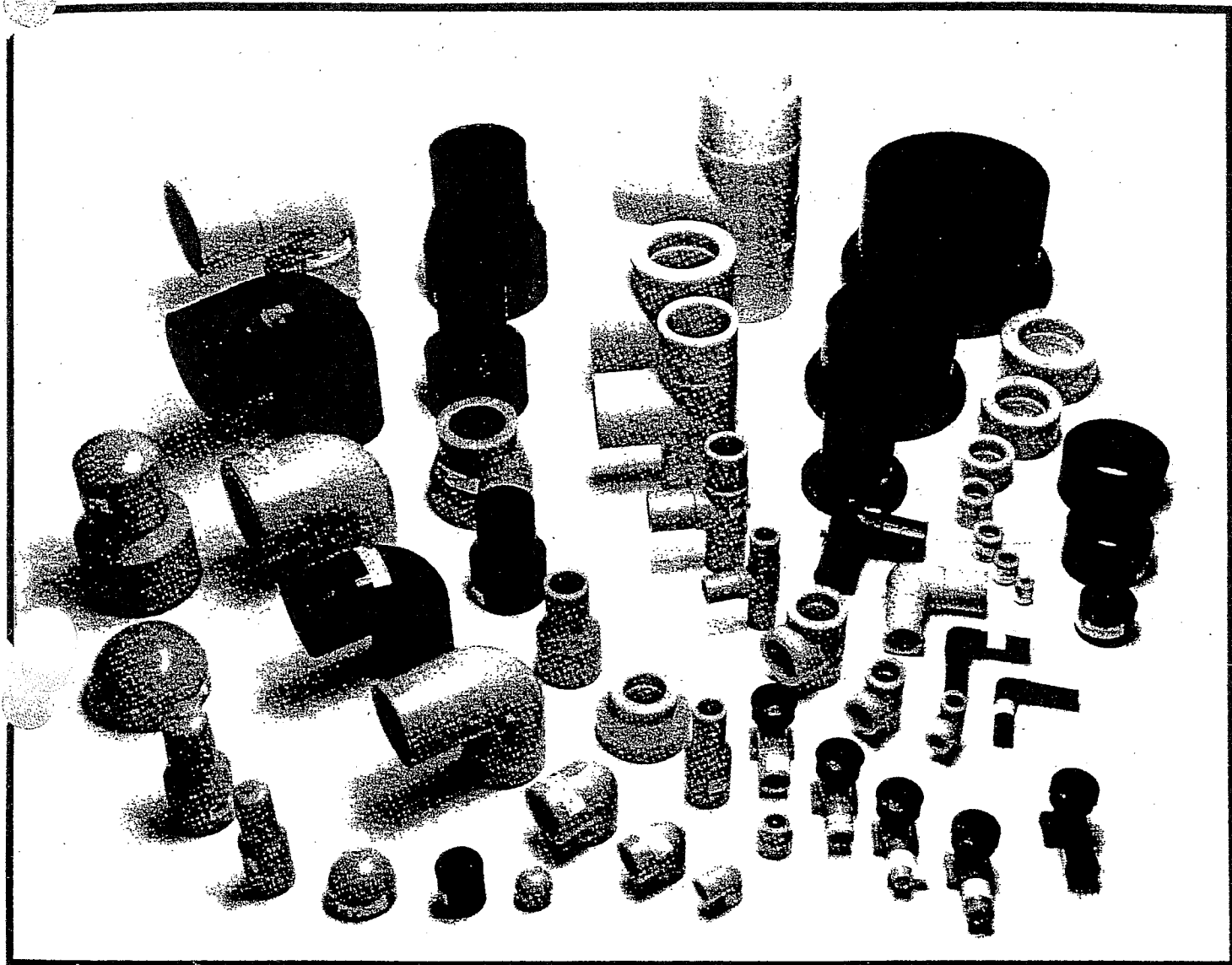
**SIZES NOT LISTED CAN BE  
FURNISHED ON REQUEST.**

\* Internally Coated Transitions Have One O-Seal

# POLYETHYLENE FITTINGS

## PE2406

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Price List  
Effective September 1, 1991  
*Supersedes All Previous Price Lists*

All fittings are manufactured to comply with ASTM D2513 specifications. Socket fusion fittings comply with ASTM D2683 requirements. Butt fusion fittings comply with ASTM D3261 requirements.

Central's fittings are molded from PE2406 (yellow) polyethylene resins in accordance with the requirements of ASTM D1248.

**Metric Sizes Available**

Contact manufacturer for price and delivery

CENTRAL PLASTICS COMPANY  
BOX 3129 SHAWNEE, OKLAHOMA USA 74801  
(405) 273-6302  
1-(800) 654-3872  
FACSIMILE (405) 273-5993



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## METER RISERS

### Anodeless Riser

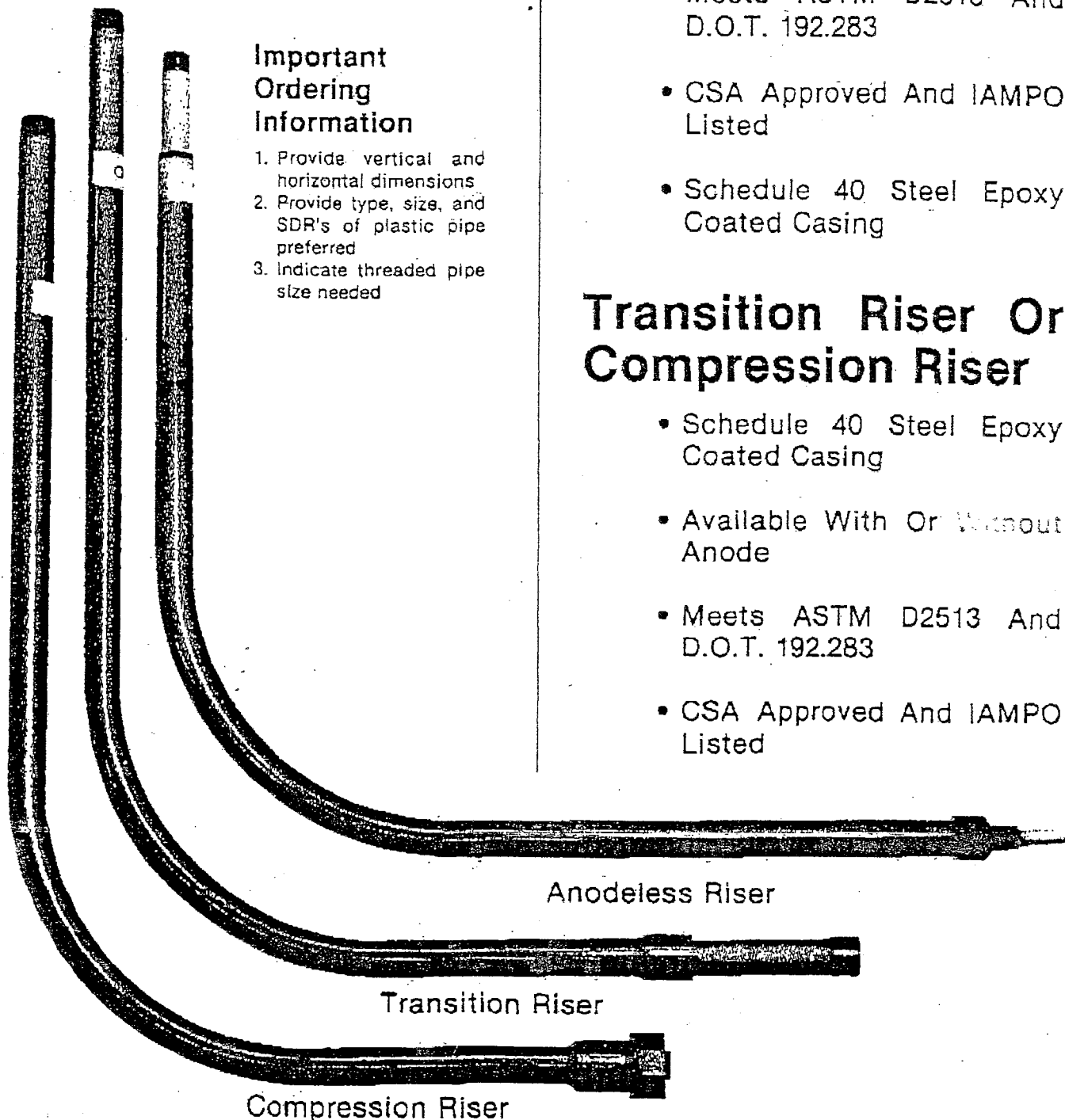
- Used Or Approved By Most Major Gas Utilities
- Meets ASTM D2513 And D.O.T. 192.283
- CSA Approved And IAMPO Listed
- Schedule 40 Steel Epoxy Coated Casing

## Transition Riser Or Compression Riser

- Schedule 40 Steel Epoxy Coated Casing
- Available With Or Without Anode
- Meets ASTM D2513 And D.O.T. 192.283
- CSA Approved And IAMPO Listed

### Important Ordering Information

1. Provide vertical and horizontal dimensions
2. Provide type, size, and SDR's of plastic pipe preferred
3. Indicate threaded pipe size needed



Anodeless Riser

Transition Riser

Compression Riser



CENTRAL PLASTICS COMPANY  
BOX 3129 SHAWNEE, OKLAHOMA USA 74801  
(405) 273-6302  
1-(800) 854-3672  
FACSIMILE (405) 273-5893



CALL TOLL FREE:

1-(800) 654-3872

OR FAX:

1-(800) 733-5993

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 Price List  
 Revised February 1994  
 Supersedes All Previous Price Lists

## ANODELESS SERVICE RISERS

Prebent (36V x 24H)  
 Standard Sizes (30V x 30H)

Size
Steel x Plastic
3/4" MPT x 1/2" CTS (5/8" O.D.)
3/4" MPT x 1/2" IPS
3/4" MPT x 3/4" IPS
3/4" MPT x 1" CTS (1 1/8" O.D.)
1" MPT x 1/2" CTS (5/8" O.D.)
1" MPT x 1/2" IPS
1" MPT x 3/4" IPS
1" MPT x 1" CTS (1 1/8" O.D.)
1" MPT x 1" IPS
1 1/4" MPT x 3/4" IPS
1 1/4" MPT x 1" CTS (1 1/8" O.D.)
1 1/4" MPT x 1" IPS
1 1/4" MPT x 1 1/4" IPS
1 1/2" MPT x 1 1/2" IPS
2" MPT x 2" IPS

## TRANSITION SERVICE RISERS

Standard Sizes (24V x 36H)  
 (30V x 30H)  
 (36V x 24H)

PACKAGE QTY.	Part No.	Size Steel x Plastic
15	600-7562-----	3/4" MPT x 1/2" CTS (5/8" O.D.)
15	600-7550-----	3/4" MPT x 1/2" IPS
15	600-7575-----	3/4" MPT x 3/4" IPS
12	600-0175-----	1" MPT x 3/4" IPS
12	800-0111-----	1" MPT x 1" CTS (1 1/8" O.D.)
12	600-0101-----	1" MPT x 1" IPS
8	600-0112-----	1" MPT x 1 1/4" IPS
8	600-1212-----	1 1/4" MPT x 1 1/4" IPS
6	600-1515-----	1 1/2" MPT x 1 1/2" IPS
3	600-0202-----	2" MPT x 2" IPS
10	600-0303-----	3" MPT x 3" IPS

Please Designate Vertical and Horizontal Dimensions (See Standards Above), Type of Polyethylene, And SDR Number.

For Tracer Wire/Anode Connection Add 75 Cents  
 Add 15% For Special SDR Plastic Pipe  
 Other Sizes Furnished Upon Request

## OTHER CONFIGURATIONS AVAILABLE

MINIMUM ORDER QUANTITIES MAY APPLY

For All Large Volumes Inquiries Contact Central Plastics Company (405) 273-6302

Minimum Billing: \$50.00

Surcharge: Special Packaging, Breaking Carton Quantity (Risers Or Dielectric Unions @ \$12.00). Expediting, Or Non-Standard Items.  
 ± 5% Of Ordered Quantities Will Be Considered Complete Unless Otherwise Requested.

Terms: 1% 10 Days, Net 30 Days Delinquency Charge of 2% Per Month.

Freight: F.O.B. Shawnee, Oklahoma—Allowed On \$1,800.00 Within Continental U.S.A. (Can Be Combined With Other Products)

Prices Subject To Change Without Notice.

Note: All Risers Will Be Bulk Boxed Unless  
 Otherwise Requested