



Replacement Parts List

304-103

VI 2008 & 2508

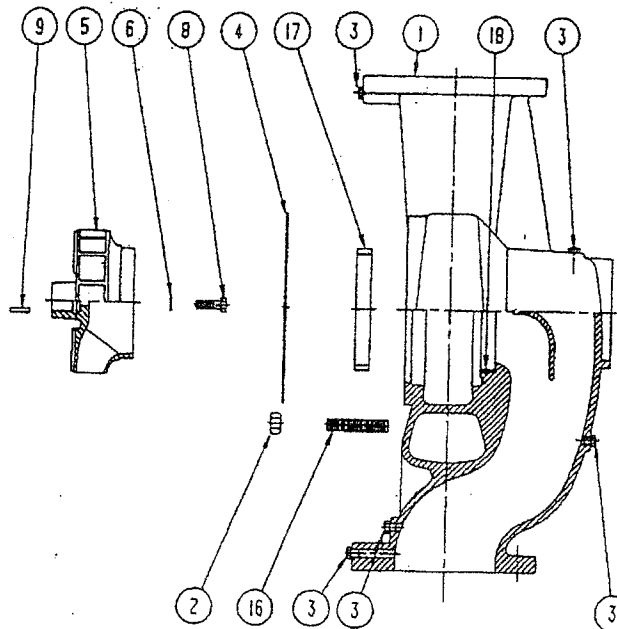
SUPERSEDES: NEW

EFFECTIVE: SEPTEMBER 1, 1999

WHEN SELECTING AND ORDERING PARTS, ALWAYS REFER TO SERIAL NUMBER ON NAME PLATE

NOMINAL IMP. DIA. _____ Example _____
 FLANGE SIZE _____
 VI _____
 SEAL DESIGN _____

MOTOR INDEX CODE _____
 DESIGN NUMBER _____
 MOTOR FRAME _____
 MATERIAL OF CONSTRUCTION _____



ITEM NO.	NO. REQ.	DESCRIPTION	2008	2008	2508	2508
			FRAME H, J or K	FRAME L	FRAME H, J or K	FRAME L, M or N
1	1	CASING	950-1050RP	950-1050RP	950-1053RP	950-1053RP
2	8	NUT	HARDWARE			
3	5	1/4\" NPT PLUG	HARDWARE			
4	1	GASKET	950-023RP			
5	1	IMPELLER (CI)	950-1069RP	950-1097RP	950-1100RP	950-1072RP
5	1	IMPELLER (BRZ)	950-1069BRP	950-1097BRP	950-1100BRP	950-1072BRP
6	1	IMPELLER WASHER	951-2578RP	951-2579RP	951-2578RP	951-2579RP
8	1	IMPELLER BOLT	HARDWARE			
9	1	IMPELLER KEY	HARDWARE			
18	8	STUD	950-1159RP			
17	1	WEAR RING (CI)	950-1164RP	950-1164RP	950-1165RP	950-1165RP
17	1	WEAR RING (BRZ)	950-1164BRP	950-1164BRP	950-1165BRP	950-1165BRP
18	1	DOWEL PIN	N/A			

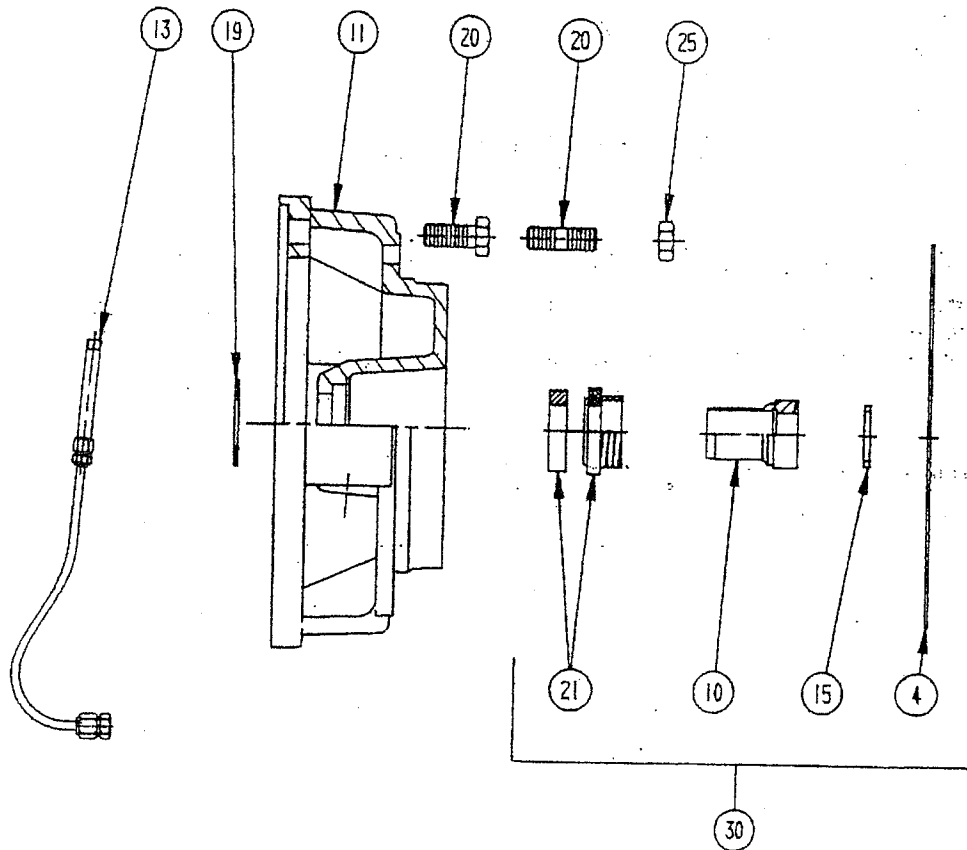
COMPARE. YOU'LL TAKE TACO.

TACO, INC., 1160 Cranston Street, Cranston, RI 02920 (401) 942-8000
 TACO (CANADA) LTD., 6180 Ordan Drive, Mississauga, Ontario L5T 2B3

FAX: (401) 942-2360.

FAX: (905) 564-9422 FAX: (905) 564-9436.

Printed in USA



SEAL KIT INCLUDES ITEMS NO. 4, 6, 10, 15 & 21

ITEM NO.	NO. REQ.	DESCRIPTION	MOTOR FRAME			
			H or J	K	L	M or N
4	1	GASKET	SEE PAGE NO. 1			
10	1	SLEEVE (SS)	951-3034RP		951-3035RP	
10	1	SLEEVE (BRZ)	951-3034BRP		951-3035BRP	
11	1	COVER/BRACKET	3008	951-2285RP	951-2287RP	951-2289RP
			5008	N/A	951-2412RP	951-2292RP
13	1	TUBE FITTING KIT	951-247RP			
15	1	SLEEVE GASKET	951-3041RP		951-3042RP	
19	1	DEFLECTOR	N/A			
21	1	SEAL (TYPE E)	951-3161RP		951-3162RP	
21	1	SEAL (TYPE D)	951-3159RP		951-3160RP	
30	1	SEAL KIT (TYPE E)	(SS)	951-3161SRP	951-3162SRP	
			(BRZ)	951-3161BRP	951-3162BRP	
30	1	SEAL KIT (TYPE D)	(SS)	951-3159SRP	951-3160SRP	
			(BRZ)	951-3159BRP	951-3160BRP	
20	4	STUD	3008	N/A		
			5008	N/A	16-509RP	N/A
20	4	BOLT	HARDWARE			
25	4	NUT	HARDWARE			

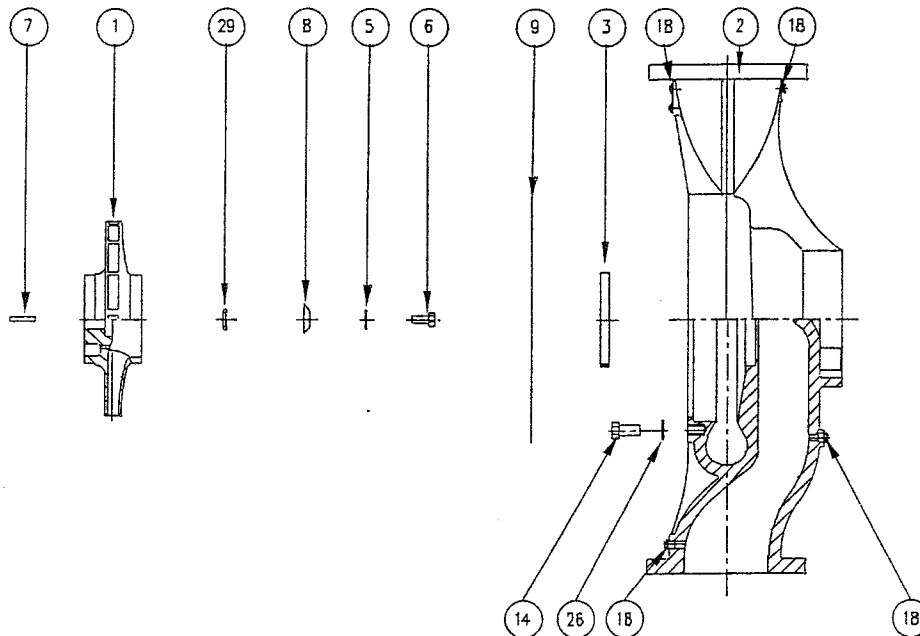
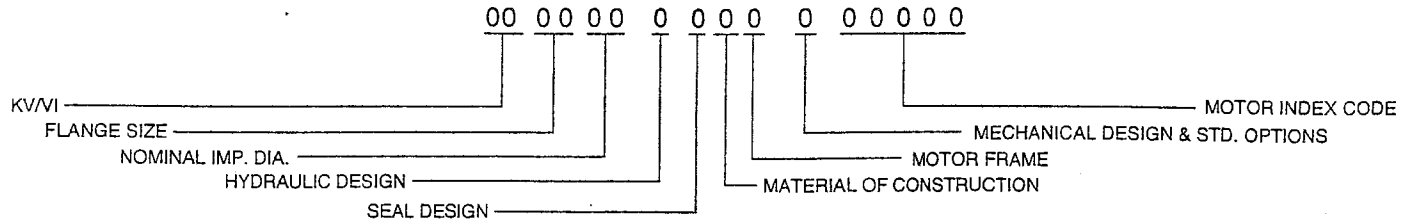


Replacement Parts List

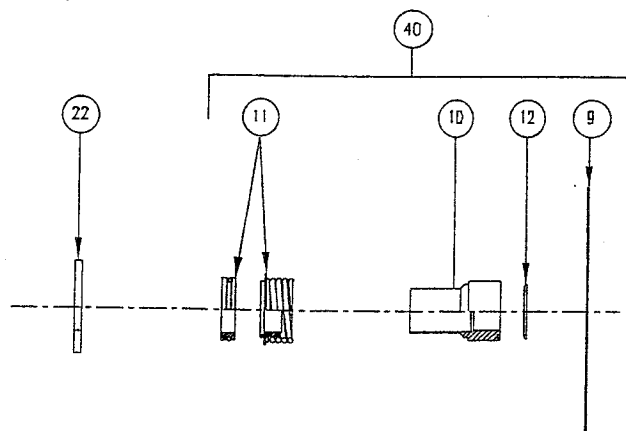
304- 329

KV 2009, 3009

WHEN SELECTING AND ORDERING PARTS, ALWAYS REFER TO SERIAL NUMBER ON NAMEPLATE



ITEM NO.	NO. REQ.	DESCRIPTION	2009	2009	3009	3009
			FRAME H,J OR K	FRAME L,M OR N	FRAME H,J OR K	FRAME L,M OR N
1	1	IMPELLER (CI)	953-1233RP	953-1235RP	953-1066RP	953-1068RP
1	1	IMPELLER (BRZ)	953-1234RP	953-1236RP	953-1067RP	953-1069RP
2	1	CASING (125#)(W/WR OPT)	953-1239RP	953-1239RP	953-1072RP	953-1072RP
2	1	CASING (250#)(W/WR OPT)	953-1240RP	953-1240RP	953-1073RP	953-1073RP
2	1	CASING (125#)(NO WR STD)	953-1427P	953-1427P	953-1431RP	953-1431RP
2	1	CASING (250#)(NO WR STD)	953-1429RP	953-1429RP	953-1433RP	953-1433RP
3	1(W/R)	WEAR RING (BRZ) (OPT)	953-1221RP	953-1221RP	953-1076RP	953-1076RP
5	1	DOWDY WASHER	951-2578RP	951-2579RP	951-2578RP	951-2579RP
6	1	IMPELLER BOLT	HARDWARE		HARDWARE	
7	1	IMPELLER KEY	HARDWARE		HARDWARE	
8	1	IMPELLER WASHER	953-828RP	953-829RP	953-828RP	953-829RP
9	1	GASKET (CASING)	953-1009RP	953-1009RP	953-1009RP	953-1009RP
14	8	CASING BOLT	HARDWARE		HARDWARE	
18	5	PIPE PLUG	HARDWARE		HARDWARE	
26	8	CASING WASHER	HARDWARE		HARDWARE	
29	1	IMPELLER GASKET	953-830RP	953-759RP	953-830RP	953-759RP



			1506, 2006, 3006		1506, 2006, 3006	
			1507, 2007, 3007, 4007, 5007	2007, 3007, 4007, 5007	1507, 2007, 3007, 4007, 5007	2007, 3007, 4007, 5007
			2009, 3009, 4009, 6009	2009, 3009, 4009, 6009	2009, 3009, 4009, 6009	2009, 3009, 4009, 6009
			2011, 3011, 4011, 6011,	2011, 3011, 4011, 6011, 8011	2011, 3011, 4011, 6011,	2011, 3011, 4011, 6011, 8011
			3013, 4013, 6013	3013, 4013, 6013, 8013	3013, 4013, 6013	3013, 4013, 6013, 8013
ITEM NO.	NO. REQ.	DESCRIPTION	MOTOR FRAME		MOTOR FRAME	
			H, J OR K	L,M,N OR R	H, J OR K	L,M,N OR R
			MECHANICAL DES. A OR C (125#)		MECHANICAL DES. B OR D (250#)	
9	1	GASKET (CASING)	SEE PAGE 1	SEE PAGE 1	SEE PAGE 1	SEE PAGE 1
10	1	SLEEVE (SS)	953-1118	953-1170	953-1118	953-1170
10	1	SLEEVE (BRZ)	953-1119	953-1171	953-1119	953-1171
11	1	SEAL (TYPE B)	951-3157RP	951-3158RP	951-3765RP	951-5158RP
11	1	SEAL (TYPE D)	951-3159RP	951-3160RP	951-3781RP	951-5159RP
11	1	SEAL (TYPE E)	951-3161RP	951-3162RP	951-3782RP	951-5160RP
12	1	SLEEVE GASKET	953-830RP	951-3042RP	953-830RP	951-3042RP
22	1	DEFLECTOR	900-044	951-3065	900-044	951-3065
40	1	SEAL KIT (TYPE B) SS	953-1549-1RP	953-1549-4RP	953-1549-7RP	953-1549-10RP
40	1	SEAL KIT (TYPE B) BRZ	953-1549-1BRP	953-1549-4BRP	953-1549-7BRP	953-1549-10BRP
40	1	SEAL KIT (TYPE D) SS	953-1549-2RP	953-1549-5RP	953-1549-8RP	953-1549-11RP
40	1	SEAL KIT (TYPE D) BRZ	953-1549-2BRP	953-1549-5BRP	953-1549-8BRP	953-1549-11BRP
40	1	SEAL KIT (TYPE E) SS	953-1549-3RP	953-1549-6RP	953-1549-9RP	953-1549-12RP
40	1	SEAL KIT (TYPE E) BRZ	953-1549-3BRP	953-1549-6BRP	953-1549-9BRP	953-1549-12BRP



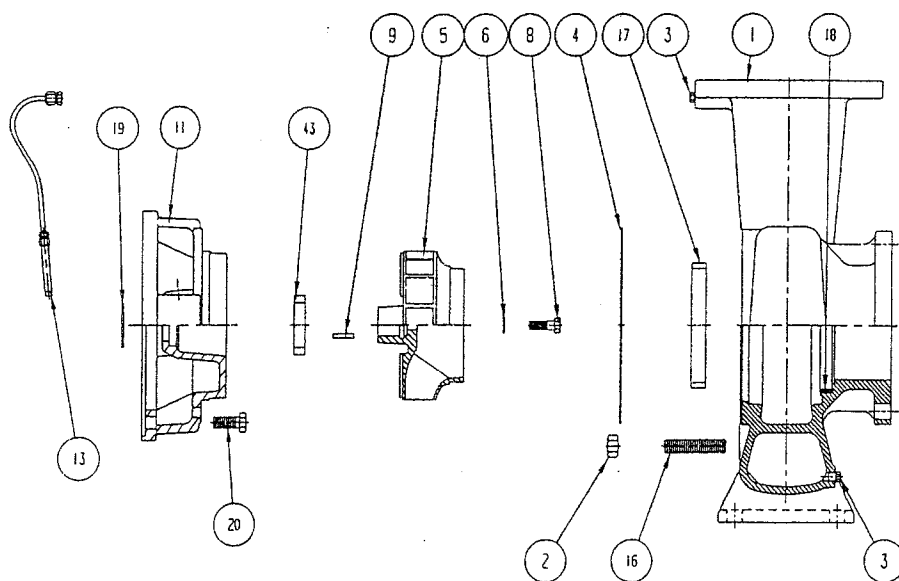
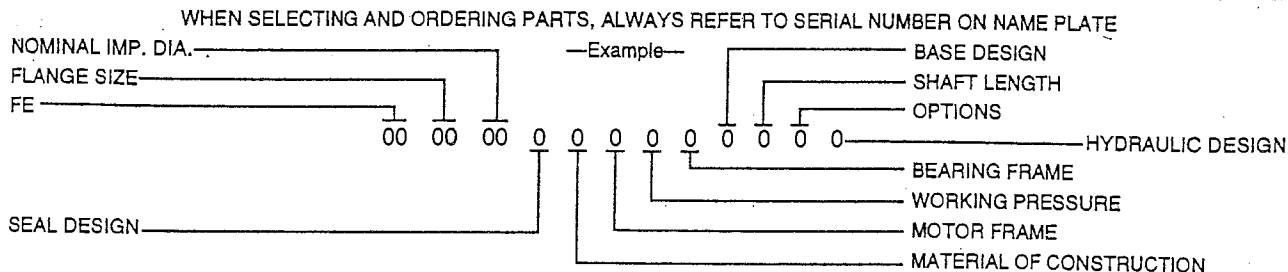
Replacement Parts List

304-303

FE 2507, 3007, 2008 & 2508

SUPERSEDES: NEW

EFFECTIVE: NOVEMBER 1, 1993



ITEM NO.	NO. REQ.	DESCRIPTION	2507	3007	2008	2508
1	1	CASING	950-1009RP	950-1010RP	950-1011RP	950-1012RP
2	8	NUT	HARDWARE	HARDWARE	HARDWARE	HARDWARE
3	2	SQ. HEAD PLUG	HARDWARE	HARDWARE	HARDWARE	HARDWARE
4	1	GASKET	950-022RP	950-022RP	950-023RP	950-023RP
5	1	IMPELLER (CI)	950-1070RP	950-1071RP	950-1072RP	950-1073RP
5	1	IMPELLER (BRZ)	950-1070BRP	950-1071BRP	950-1072BRP	950-1073BRP
6	1	IMPELLER WASHER	951-2579RP	951-2579RP	951-2579RP	951-2579RP
8	1	IMPELLER BOLT (SS)	HARDWARE	HARDWARE	HARDWARE	HARDWARE
9	1	IMPELLER KEY (SS)	HARDWARE	HARDWARE	HARDWARE	HARDWARE
11	1	COVER	951-2282RP	951-2282RP	951-2289RP	951-2289RP
13	1	TUBE FITTING KIT	951-247RP	951-247RP	951-247RP	951-247RP
16	8	STUD	950-1158RP	950-1158RP	950-1159RP	950-1159RP
17	1	WEAR RING (CI)	950-1166RP	950-1167RP	950-1165RP	950-1166RP
17	1	WEAR RING (BRZ)	950-1166BRP	950-1167BRP	950-1165BRP	950-1166BRP
18	1	DOWEL PIN	N/A	N/A	N/A	N/A
20	1	BOLT	HARDWARE			
43	1	COVER WEAR RING (CI)	N/A	N/A	N/A	N/A
43	1	COVER WEAR RING (BRZ)	N/A	N/A	N/A	N/A

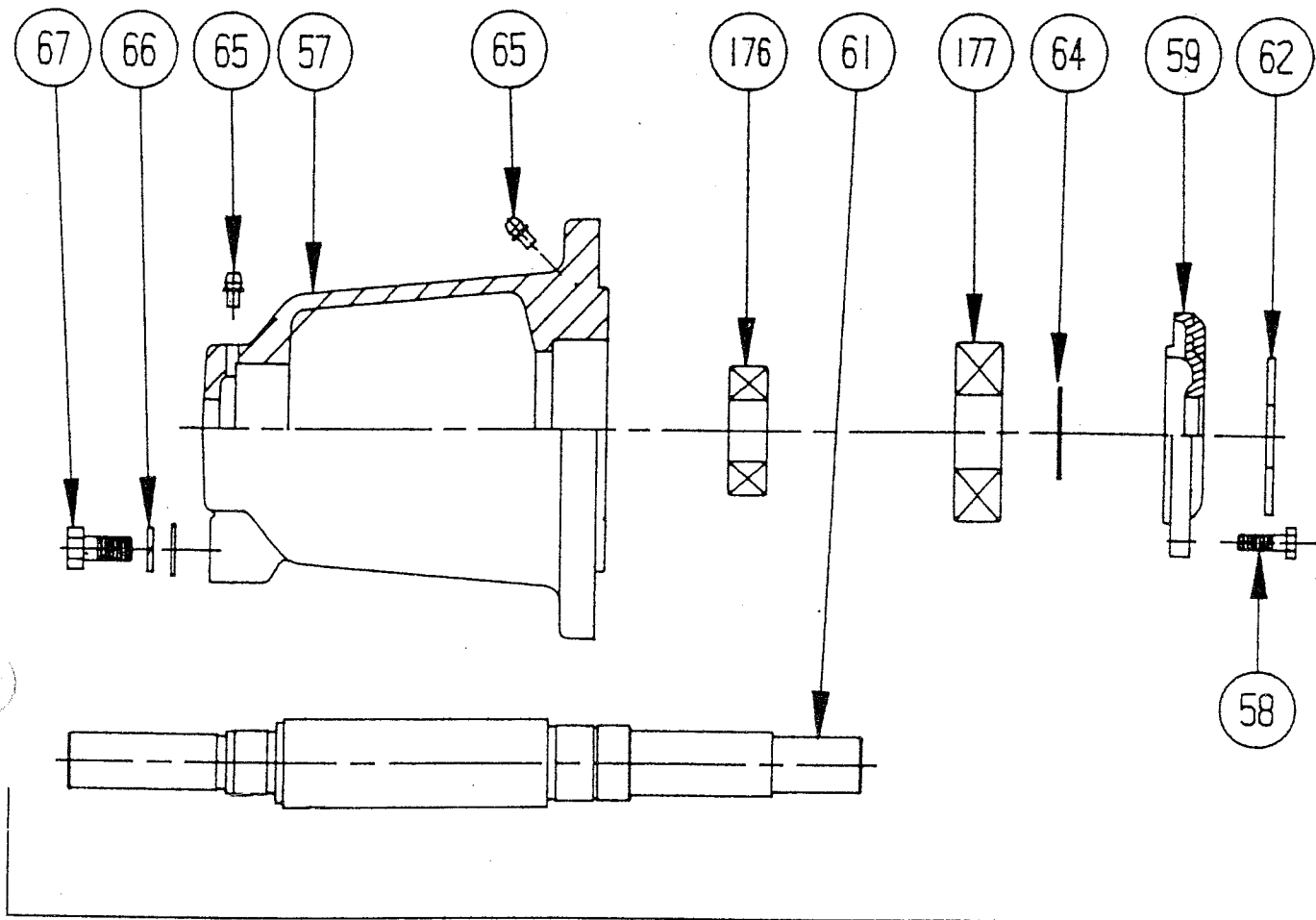
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FRAME PARTS

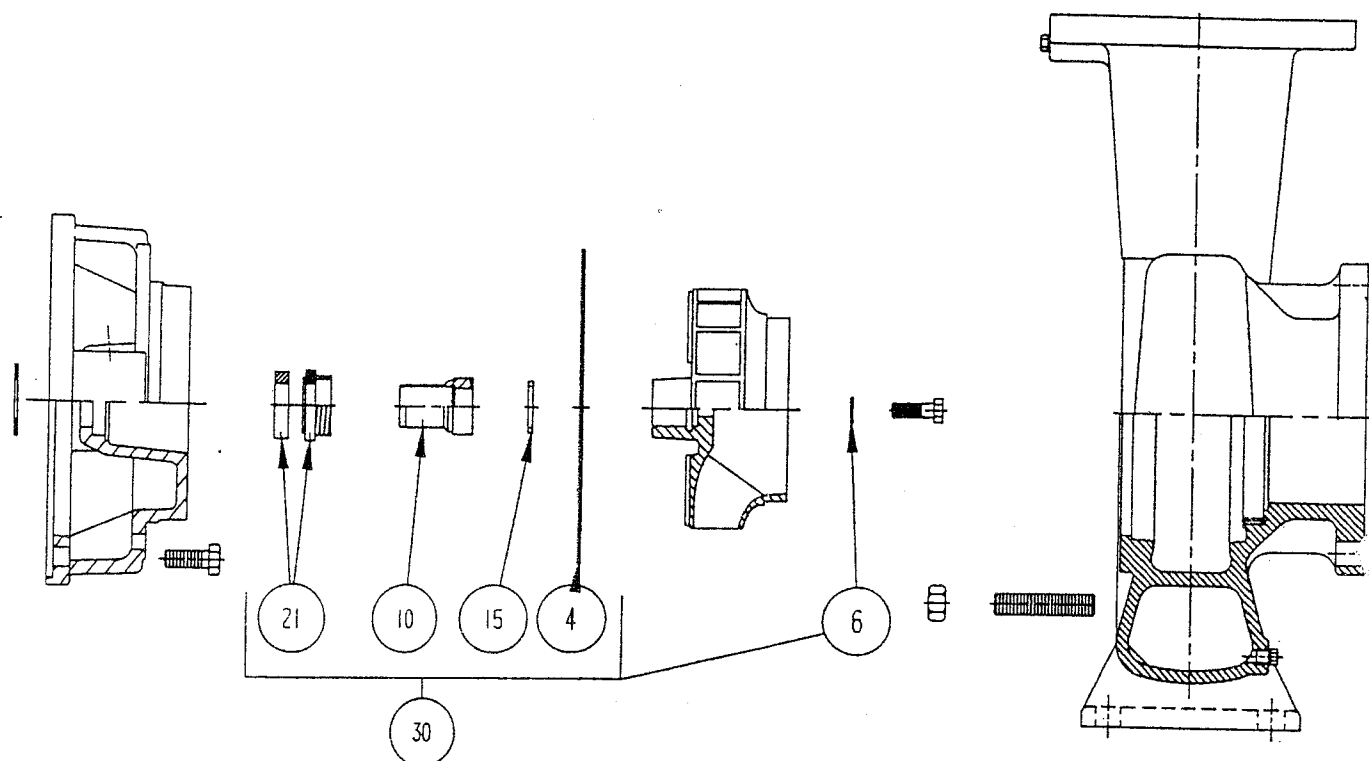


72

FRAME PARTS FOR "F" SIZE PUMP

ITEM NO.	NO. REQ.	DESCRIPTION	PART NO.	REMARKS
72	1	FRAME ASSEMBLY (CS)	951-2493RP	CARBON STEEL SHAFT
72	1	FRAME ASSEMBLY (SS)	951-2953RP	STAINLESS STEEL SHAFT
57	1	FRAME	N/A	
58	4	HEX HD. SCREWS	HARDWARE	
59	1	BEARING COVER	951-2405RP	
176	1	BALL BEARING	951-2491RP	
177	1	BALL BEARING	950-963RP	
61	1	SHAFT (CS)	951-2407RP	CARBON STEEL
61	1	SHAFT (SS)	951-2950RP	STAINLESS STEEL
62	1	DEFLECTOR	N/A	
64	1	RETAINING RING	15-140RP	
65	2	GREASE FITTING	15-203RP	
66	1	WASHER	HARDWARE	
67	1	BOLT	HARDWARE	

MECHANICAL SEAL DESIGN

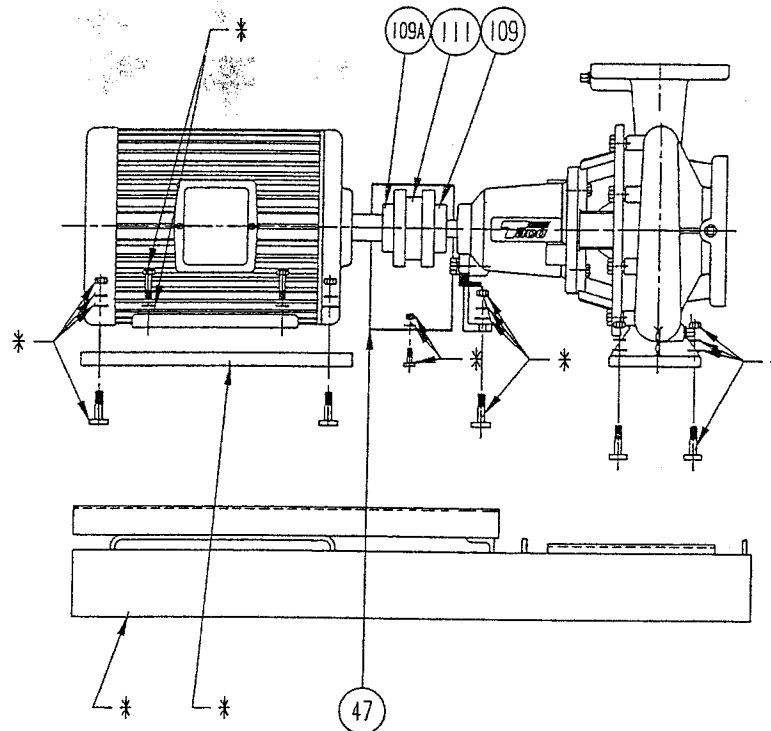


TYPE "E" STANDARD, TYPE "D" HI TEMP

ITEM NO.	NO. REQ.	DESCRIPTION	SEAL DESIGN	
			TYPE "E"	TYPE "D"
4	1	GASKET	SEE PAGE 1	
6	1	IMPELLER WASHER	951-2579RP	
10	1	SLEEVE (SS)	951-3035RP	
10	1	SLEEVE (BRZ)	951-3035BRP	
15	1	SLEEVE GASKET	951-3042RP	
30	1	SEAL KIT	951-3162SRP	951-3160SRP
30	1	SEAL KIT	951-3162BRP	951-3160BRP
21	1	WATER SEAL	951-3162RP	951-3160RP

SEAL KIT INCLUDES ITEMS NUMBER 4, 6, 10, 15 & 21.

MOTOR PARTS



*SEE FE BASE HARDWARE SPREAD SHEET FOR ALL PUMPS

FOR FE PUMPS NO. 2507

	NO. REQ.	DESCRIPTION	MOTOR FRAME SIZE (NEMA STD.) "T"									
			143T	145T	182T	184T	213T	215T	254T	256T	284TS	286TS
47	1	COUPL. GUARD	951-3075RP				951-3078RP					
109	1	PUMP COUPL. HALF	900-328RP					900-364RP			900-427RP	
109A	1	MTR. COUPL. HALF	900-325RP		900-327RP		900-328RP		900-365RP		900-428RP	
111	1	COUPL. INSERT	900-513RP					900-514RP			900-515RP	

FOR FE PUMPS NO. 3007

ITEM NO.	NO. REQ.	DESCRIPTION	MOTOR FRAME SIZE (NEMA STD.) "T"										
				145T	182T	184T	213T	215T	254T	256T	284TS	286TS	324TS
47	1	COUPL. GUARD		951-3076RP					951-3079RP				
109	1	PUMP COUPL. HALF		900-328RP					900-364RP		900-427RP		
109A	1	MTR. COUPL. HALF		900-325RP	900-327RP		900-328RP		951-367RP	900-365RP		900-428RP	900-437RP
111	1	COUPL. INSERT		900-513RP					900-514RP		900-515RP		

FOR FE PUMPS NO. 2008

ITEM NO.	NO. REQ.	DESCRIPTION	MOTOR FRAME SIZE (NEMA STD.) "T"									
			143T	145T	182T	184T	213T	215T	254T	256T	284TS	286TS
47	1	COUPL. GUARD	951-3075RP				951-3078RP					
109	1	PUMP COUPL. HALF	900-328RP				900-364RP				900-427RP	
109A	1	MTR. COUPL. HALF	900-325RP		900-327RP		900-328RP		900-365RP		900-428RP	
111	1	COUPL. INSERT	900-513RP				900-514RP				900-515RP	

FOR FE PUMPS NO. 2508

	NO. REQ.	DESCRIPTION	MOTOR FRAME SIZE (NEMA STD.) "T"										
				145T	182T	184T	213T	215T	254T	256T	284TS	286TS	324TS
	1	COUPL. GUARD	951-3076RP					951-3079RP					
	1	PUMP COUPL. HALF	900-328RP					900-364RP		900-427RP			
109A	1	MTR. COUPL. HALF	900-325RP	900-327RP		900-328RP		951-367RP	900-365RP		900-428RP	900-437RP	
111	1	COUPL. INSERT	900-513RP					900-514RP		900-515RP			

PRODUCT RETURNS/WARRANTY

Commercial Pump Warranty Terms (Models CE, FE, VC, VI, TA)

Taco, Inc. will repair or replace without charge (at the Company's option) any commercial pump product or part which is proven defective under normal use within one (1) year from date of start-up or one (1) year and six (6) months from date of shipment (whichever occurs first).

In order to obtain service under warranty, it is the responsibility of the purchaser to promptly notify the Company in writing and promptly deliver the item in question, delivery prepaid to the factory. For complete details on warranty returns, the purchaser should contact a local Taco stocking distributor or the Company. If the product or part in question contains no defect as covered in this warranty, the purchaser will be billed for parts and labor charges in effect at time of factory examination and repair.

Motors provided on commercial pumps are not covered by this warranty, and are warranted by the motor manufacturer. For complete details on motor warranty returns, the purchaser should contact the motor manufacturer's local service repair center or contact the motor manufacturer directly.

Seals provided on commercial pumps are not covered by this warranty.

Any Taco product or part not installed or operated in conformity with Taco instructions or which has been subjected to misuse, misapplication, the presence of certain chemicals (such as solvents, acids, etc.) or other abuse will not be covered by this warranty. For complete information on chemical and application restrictions, the purchaser should contact the company.

Taco, Inc. reserves the right to make changes in details of design, construction, or arrangement of materials of its products without notification.

Taco Incorporated offers this warranty in lieu of all other express or implied warranties. No warranties are made for merchant ability or fitness for use and there are no warranties that extend beyond the description contained herein. Taco, Inc. will not be liable for any special, incidental, or consequential damages.

Taco, Inc. 1160 Cranston Street, Cranston, RI 02920 (401) 942-8000

PRODUCT RETURNS/WARRANTY

Warranty Terms

All products except 00 series circulators, 570 series electric zone valves, commercial pumps, and commercial circulators. See separate statements of warranty terms for these products.

Taco, Inc. will repair or replace without charge (at the Company's option) any product or part which is proven defective under normal use within one (1) year from the date of start-up or one (1) year and six (6) months from date of shipment (whichever occurs first).

In order to obtain service under this warranty, it is the responsibility of the purchaser to promptly notify the Company in writing and promptly deliver the item in question, delivery prepaid to the factory. For complete details on warranty returns, the purchaser should contact a local Taco stocking distributor or the Company. If the product or part in question contains no defect as covered in this warranty, the purchaser will be billed for parts and labor charges in effect at time of factory examination and repair.

Any Taco product or part not installed or operated in conformity with Taco instructions or which has been subjected to misuse, misapplication, the presence of certain chemicals (such as solvents, acids, etc.) or other abuse will not be covered by this warranty. For complete information on chemical and application restrictions, the purchaser should contact the Company.

Taco, Inc. reserves the right to make changes in details of design, construction, or arrangement of materials of its products without notification.

Taco, Incorporated offers this warranty in lieu of all other express or implied warranties. No warranties are made for merchantability or fitness for use and there are no warranties that extend beyond the description contained herein. Taco, Inc. will not be liable for any special, incidental or consequential damages.

Taco, Inc. 1160 Cranston Street, Cranston, RI 02920 (401) 942-8000

Scoop Rev. 10/00

Section VI Page 22

PRODUCT RETURNS/WARRANTY

Warranty Terms

All products except 00 series circulators, 570 series electric zone valves, commercial pumps, and commercial circulators. See separate statements of warranty terms for these products.

Taco, Inc. will repair or replace without charge (at the Company's option) any product or part which is proven defective under normal use within one (1) year from the date of start-up or one (1) year and six (6) months from date of shipment (whichever occurs first).

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Any Taco product or part not installed or operated in conformity with Taco instructions or which has been subjected to misuse, misapplication, the presence of certain chemicals (such as solvents, acids, etc.) or other abuse will not be covered by this warranty. For complete information on chemical and application restrictions, the purchaser should contact the Company.

Taco, Inc. reserves the right to make changes in details of design, construction, or arrangement of materials of its products without notification.

Taco, Incorporated offers this warranty in lieu of all other express or implied warranties. No warranties are made for merchantability or fitness for use and there are no warranties that extend beyond the description contained herein. Taco, Inc. will not be liable for any special, incidental or consequential damages.

Taco, Inc. 1160 Cranston Street, Cranston, RI 02920 (401) 942-8000

Commercial Pump Warranty Terms
(Models CE, FE, VC, VI, TA)

Taco, Inc. will repair or replace without charge (at the Company's option) any commercial pump product or part which is proven defective under normal use within one (1) year from date of start-up or one (1) year and six (6) months from date of shipment (whichever occurs first).

In order to obtain service under warranty, it is the responsibility of the purchaser to promptly notify the Company in writing and promptly deliver the item in question, delivery prepaid to the factory. For complete details on warranty returns, the purchaser should contact a local Taco stocking distributor or the Company. If the product or part in question contains no defect as covered in this warranty, the purchaser will be billed for parts and labor charges in effect at time of factory examination and repair.

Motors provided on commercial pumps are not covered by this warranty, and are warranted by the motor manufacturer. For complete details on motor warranty returns, the purchaser should contact the motor manufacturer's local service repair center or contact the motor manufacturer directly.

Seals provided on commercial pumps are not covered by this warranty.

Any Taco product or part not installed or operated in conformity with Taco instructions or which has been subjected to misuse, misapplication, the presence of certain chemicals (such as solvents, acids, etc.) or other abuse will not be covered by this warranty. For complete information on chemical and application restrictions, the purchaser should contact the company.

Taco, Inc. reserves the right to make changes in details of design, construction, or arrangement of materials of its products without notification.

Taco Incorporated offers this warranty in lieu of all other express or implied warranties. No warranties are made for merchant ability or fitness for use and there are no warranties that extend beyond the description contained herein. Taco, Inc. will not be liable for any special, incidental, or consequential damages.

Taco, Inc. 1160 Cranston Street, Cranston, RI 02920 (401) 942-8000

Problem Analysis

A. NO DISCHARGE

1. Pump not primed
Speed too low (when direct connected to electric motor, determine whether or not motor is across the line and receives full voltage)
3. System head too high
4. Suction lift higher than that for which pump is designed
5. Impeller completely plugged
6. Wrong direction of rotation
7. Air leak in the suction line
8. Air leak through stuffing box

B. INSUFFICIENT DISCHARGE

1. Air leaks in suction line or stuffing box
2. Speed too low (when direct connected to electric motor, determine whether or not motor is across the line and receives full voltage)
3. System head higher than anticipated
4. Insufficient NPSH (net positive suction head). Suction lift too high. Check with gauges. Check also for clogged suction line or screen.
5. Not enough suction head for hot or volatile liquids
6. Foot valve too small
7. Impeller partially plugged
8. Mechanical defects:
Wearing rings worn
Impeller damaged
Foot valve or suction opening not submerged enough
Wrong direction of rotation

C. INSUFFICIENT PRESSURE

1. Speed too low (when direct connected to electric motor, determine whether or not motor is across the line and receives full voltage)
2. System head less than anticipated
3. Air or gas in liquid
4. Mechanical defects:
Wearing rings worn
Impeller damaged
Impeller diameter too small
Wrong direction of rotation

D. LOSS OF SUCTION FOLLOWING PERIOD OF SATISFACTORY OPERATION

1. Leaky suction line
2. Waterseal plugged
3. Suction lift too high or insufficient NPSH
4. Air or gas in liquid
5. Casing gasket defective
6. Clogging of strainer

E. EXCESSIVE POWER CONSUMPTION

1. Speed too high
2. System head lower than rating, pumps too much liquid
3. Specific gravity or viscosity of liquid is too high
4. Mechanical defects:
Shaft bent
Rotating element binds
Stuffing boxes too tight
Wearing rings worn

F. VIBRATION

1. Air leak in suction line
2. Air or gas in liquid
3. Impeller partially plugged
4. Mechanical defects:
Damaged impeller
Misalignment of pump and driver
Bearing worn
Rotor out of balance
Shaft bent
5. Foundation not rigid

G. MOTOR RUNS HOT

1. Speed too high
2. Specific gravity or viscosity of liquid pumped is too high
3. Mechanical defects:
Shaft bent
Rotating element binds
Defects in motor
Voltage and/or frequency lower than rating
Misalignment of pump and driver

H. PUMP BEARINGS OVERHEAT

1. Contaminated lubricant
2. Mechanical defects:
Shaft bent
Rotor out of balance
Misalignment of pump and driver



Commercial Pump Warranty Terms

(Models FI, CI, FE, CE, KV, KS, TA)

Taco, Inc. will repair or replace without charge (at the Company's option any commercial pump product or part which is proven defective under normal use within one year from date of start-up or one year and six months from date of shipment (whichever occurs first).

In order to obtain service under warranty, it is responsibility of the purchaser to promptly notify the Company in writing and promptly deliver the item in question, delivery prepaid to the

factory. For complete details on warranty returns, the purchaser should contact a local Taco stocking distributor or the Company. If the product or part in question contains no defect as covered in this warranty, the purchaser will be billed for parts and labor charges in effect at time of factory examination or repair.

Motors provided on commercial pumps are not covered by this warranty, and are warranted by the motor manufacturer. For complete details on motor warranty returns, the purchaser should contact the motor manufacturer's local service repair center or contact the motor manufacturer directly.

Seals provided on commercial pumps are not covered by this warranty.

Any Taco product or part not installed or operated in conformity with Taco instructions or which

has been subjected to misuse, misapplication, the presence of certain chemicals (such as solvents, acids, etc.) or other abuse will not be covered by this warranty. For complete information on chemical and application restrictions, the purchaser should contact the company.

Taco, Inc. reserves the right to make changes in details of design, construction, or arrangement of materials of its products without notification.

Taco, Incorporated offers this warranty in lieu of all other express or implied warranties. No warranties are made for merchantability or fitness for use and there are no warranties which extend beyond the description contained herein. Taco, Inc. will not be liable for any special, incidental, or consequential damages.

Do it Once. Do it Right.

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